

Normal L18 orthogonal table allocation

	A	B	C	D	E	F	G	H
1	1	1	1	1	1	1	1	1
2	1	1	2	2	2	2	2	2
3	1	1	3	3	3	3	3	3
4	1	2	1	1	2	2	3	3
5	1	2	2	2	3	3	1	1
6	1	2	3	3	1	1	2	2
7	1	3	1	2	1	3	2	3
8	1	3	2	3	2	1	3	1
9	1	3	3	1	3	2	1	2
10	2	1	1	3	3	2	2	1
11	2	1	2	1	1	3	3	2
12	2	1	3	2	2	1	1	3
13	2	2	1	2	3	1	3	2
14	2	2	2	3	1	2	1	3
15	2	2	3	1	2	3	2	1
16	2	3	1	3	2	3	1	2
17	2	3	2	1	3	1	2	3
18	2	3	3	2	1	2	3	1

Allocation of 6 levels per column

	A	B	C	D	E	F	G
1	1	1	1	1	1	1	1
2	1	2	2	2	2	2	2
3	1	3	3	3	3	3	3
4	2	1	1	2	2	3	3
5	2	2	2	3	3	1	1
6	2	3	3	1	1	2	2
7	3	1	2	1	3	2	3
8	3	2	3	2	1	3	1
9	3	3	1	3	2	1	2
10	4	1	3	3	2	2	1
11	4	2	1	1	3	3	2
12	4	3	2	2	1	1	3
13	5	1	2	3	1	3	2
14	5	2	3	1	2	1	3
15	5	3	1	2	3	2	1
16	6	1	3	2	3	1	2
17	6	2	1	3	1	2	3
18	6	3	2	1	2	3	1